

EN INSTRUCTION MANUAL

Thank you for purchasing the OMRON E5ED Digital Controller. This manual describes the functions, performance, and application methods needed for optimum use of the product. Please observe the following items when using the product.

- This product is designed for use by qualified personnel with a knowledge of electrical systems.
- Before using the product, thoroughly read and understand this manual to ensure correct use.
- Keep this manual in a safe location so that it is available for reference whenever required.

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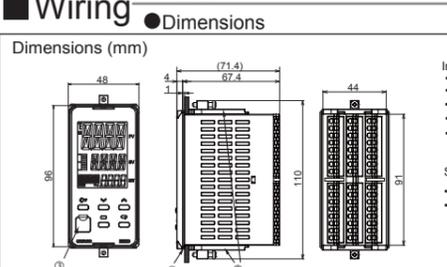
Refer to the E5ED Digital Controllers User's Manual (Cat. No. H224) for detailed application procedures.

Safety Precautions

Key to Warning Symbols

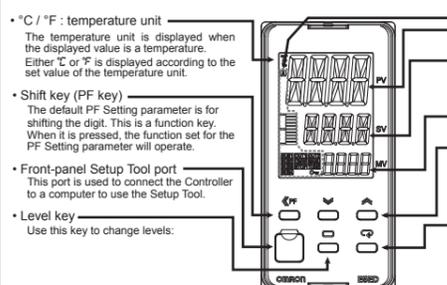
Indicates a potentially hazardous situation which, if not avoided, is likely to result in minor or moderate injury or property damage. Read this manual carefully before using the product.

Wiring Dimensions



- Do not remove the terminal block. Doing so may result in failure or malfunction.
- Setup Tool ports are provided on the top and front of the Digital Controller. Use these ports to connect a personal computer to the Digital Controller when using the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the top-panel port. The E58-CIFQ2-E USB-Serial Conversion Cable is required to connect to the front-panel port. (Do not use the product with the USB-Serial Conversion Cable left permanently connected.)
- If the front-panel port cover is lost or damaged, order it separately. The Waterproof Packing should be periodically replaced because it may deteriorate, shrink, or harden depending on the operating environment.

Names of Parts on Front Panel



Operation Menu

Input Type

Input type	Input	Setting	Setting range
Temperature inputs	Platinum resistance thermometer	PT100	0 -200 to 850.0 1 -199.9 to 900.0
		JPT100	3 -199.9 to 500.0 4 0.0 to 100.0
	Thermocouple	K	5 -200 to 1300 6 -20.0 to 500.0
		J	7 -100 to 850 8 -20.0 to 400.0
		T	9 -200 to 400 10 -199.9 to 400.0
		E	11 -200 to 600 12 -100 to 850
		L	13 -200 to 400 14 -199.9 to 400.0
		N	15 -200 to 1300 16 0 to 1700
		R	17 0 to 1700 18 0 to 1800
		S	19 0 to 2300 20 0 to 1300
		PLI	21 0 to 90 22 0 to 120
		ESB	23 0 to 165 24 0 to 260
	Current input	0 to 20mA	25 Use the following ranges for scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99.
		0 to 5V	27
Voltage input	0 to 5V	28	
	0 to 10V	29	

The default is "S".  
\*SEPP will be displayed when a platinum resistance thermometer is mistakenly connected while input type is not set for it. To clear the SEPP display, correct the wiring and cycle the power supply.

Alarms (Alarms are output from auxiliary outputs.)

Setting	Alarm type	Alarm output function
0	No alarm function	Output off
1	Deviation upper/lower limit	Vary with "L", "H" values
2	Deviation upper limit	Vary with "L", "H" values
3	Deviation lower limit	Vary with "L", "H" values
4	Deviation upper/lower range	Vary with "L", "H" values
5	Deviation upper/lower limit standby sequence ON	Vary with "L", "H" values
6	Deviation upper limit standby sequence ON	Vary with "L", "H" values
7	Deviation lower limit standby sequence ON	Vary with "L", "H" values
8	Absolute value upper limit	Vary with "L", "H" values
9	Absolute value lower limit	Vary with "L", "H" values
10	Absolute value upper limit standby sequence ON	Vary with "L", "H" values
11	Absolute value lower limit standby sequence ON	Vary with "L", "H" values
12	LBA (only for alarm 1)	Vary with "L", "H" values
13	PV Change Rate Alarm	Vary with "L", "H" values
14	SP absolute value upper limit	Vary with "L", "H" values
15	SP absolute value lower limit	Vary with "L", "H" values
16	MV absolute value upper limit	Vary with "L", "H" values
17	MV absolute value lower limit	Vary with "L", "H" values

\*1: Upper and lower limits can be set for parameters 1, 4 and 5 to provide for different types of alarm. These are indicated by the letter "L" and "H".  
\*The default alarm type is "S".

Conformance to EN/IEC Standards

This is a class A product. In residential areas it may cause radio interference, in which case the user may be required to take adequate measures to reduce interference.

Conformance to Safety Standard

Due to UL Listing requirements, use the E54-CT1L or E54-CT3L current transformer with the factory wiring (internal wiring).  
Use a UL category X0BA or X0BA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

Always externally connect the recommended fuse that is specified in the Instruction Manual before you use the Digital Controller.

Analog Input  
\*If you input an analog voltage or current, set the Input Type parameter to the correct input type.  
\*Do not use the Digital Controller to measure a circuit with Measurement Category II, III, or IV.  
\*Do not use the Digital Controller to measure an energized circuit to which a voltage that exceeds 30 Vrms or 60 VDC is applied.

The protection provided by the Digital Controller may be impaired if the Digital Controller is used in a manner that is not specified by the manufacturer.

Warning Symbols

**CAUTION**

Minor injury due to electric shock may occasionally occur. Do not touch the terminals while power is being supplied.

Electric shock, fire, or malfunction may occasionally occur. Do not allow metal objects, conductors, debris (such as cuttings) from installation work, moisture, or other foreign matter to enter the Digital Controller, the Setup Tool ports, or between the pins on the connectors on the Setup Tool cable.

Do not use the product where subjected to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.

Never disassemble, modify, or repair the product or touch any of the internal parts: Minor electric shock, fire, or malfunction may occasionally occur.

**CAUTION - Risk of Fire and Electric Shock**  
a) This is the product UL Listed as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally.  
b) More than one disconnect switch may be required to de-energize the equipment before servicing.  
c) Signal inputs are SELV limited energy.  
d) Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits.

If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.

The maximum terminal temperature is 75°C. Use wires with a heat resistance of 75°C to wire the terminals.

Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.

A malfunction in the Digital Controller may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the Digital Controller, take appropriate safety measures, such as installing a monitoring device on a separate line.

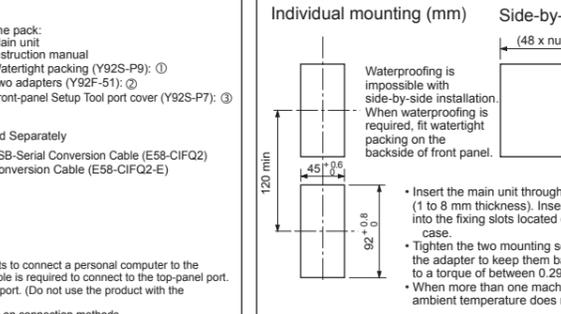
Suitability for Use

Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product.

At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT(S) IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

Installation



Waterproofing is impossible with side-by-side installation. If waterproofing is required, fit waterproofing packing on the backside of front panel.

Insert the main unit through the mounting hole in the panel (1 to 8 mm thickness). Insert the mounting brackets (supplied) into the fixing slots located on the top and bottom of the rear case.

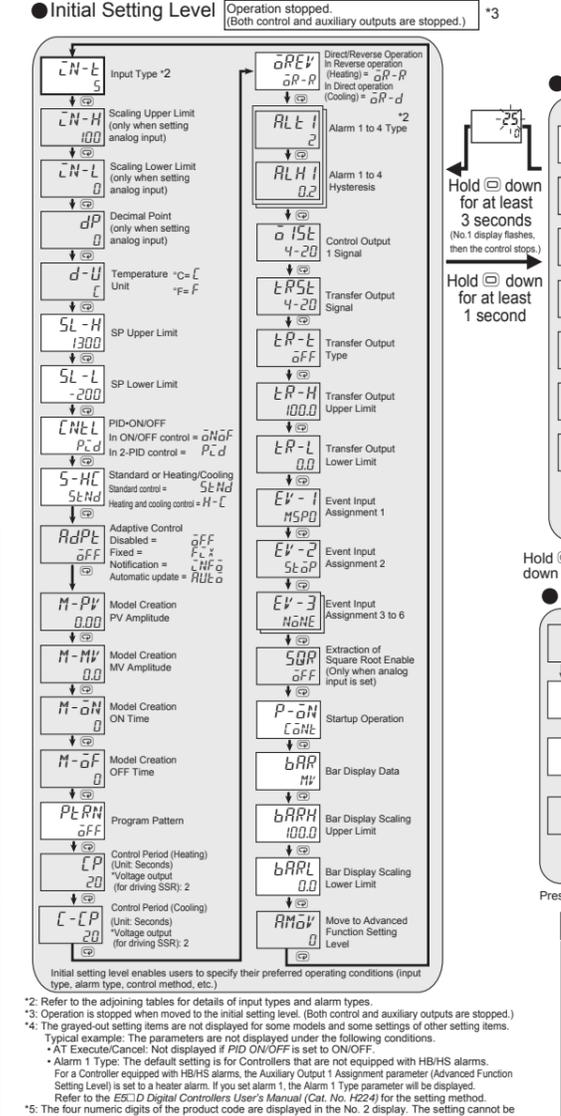
Tighten the two mounting screws on the top and bottom of the adapter to keep them balanced, and finally tighten them to a torque of between 0.29 and 0.39 N·m.

When more than one machine is installed, make sure that the ambient temperature does not exceed the specified limit.

Operation Indicators

- STOP: Control stop indicator. Lit when "Run/Stop" is stopped during operation. During control stop, functions other than control output are valid.
- SUB1-4: Auxiliary output 1-4 indicators.
- OUT1-2: Control output 1 indicator. In the case of linear current output, it lit except the output is 0%.
- TUNE: Lit during auto-tuning.
- A: Flashing or lit during adaptive control.
- MANU: Manual output indicator. Lit when the Auto/Manual Mode is set to Manual Mode.
- Bar Display: Displays the MV or heater current in 10 steps.

Initial Setting Level



Error Display (troubleshooting)

No. 1 display	Meaning	Action	Status at error
SERR (S.Err)	Input error	Check the setting of the Input Type parameter, check the input wiring, and check for broken or shorts in the temperature sensor.	Control output: OFF Alarm: Operates as above the upper limit.
E333 (E333)	A/D converter error	After the check of input error, turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	Control output: OFF Alarm: OFF
E111 (E111)	Memory error	Turn the power OFF then back ON again. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	Control output: OFF Alarm: OFF

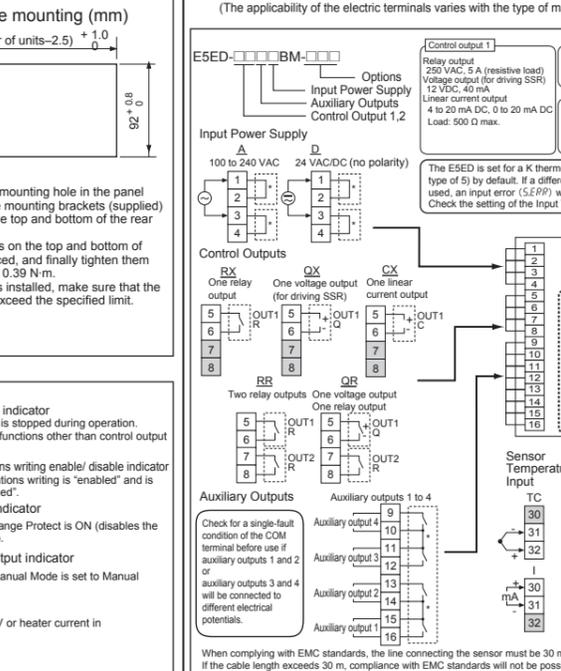
If the input value exceeds the display limit (-9999 to 9999), though it is within the control range, [E111] will be displayed under -1999 and [E333] above 9999. Under these conditions, control outputs and alarms will operate normally. Refer to the E5ED Digital Controllers User's Manual (Cat. No. H224) for the controllable ranges.

\*6: Error shown only for "Process value / Set point". Not shown for other status.

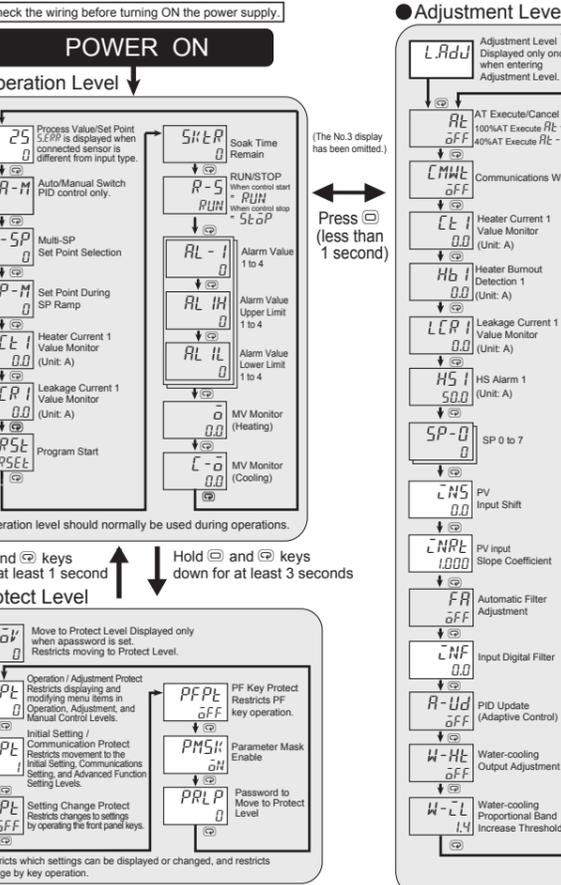
Precautions for Safe Use

- Be sure to observe the following precautions to prevent operation failure, malfunction, or adverse effects on performance and functions of the product. Do not do so may occasionally result in unexpected events. Use the product within specifications.
  - The product is designed for indoor use only. Do not use the product outdoors. Do not use or store the product in any of the following locations:
    - Places directly subject to heat radiated from heating equipment.
    - Places subject to splashing liquid or oil atmosphere.
    - Places subject to direct sunlight.
    - Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
    - Places subject to vibration and large shocks.
  - Use and store the Digital Controller within the rated ambient temperature and humidity. Provide forced-cooling if required.
  - To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.
  - Be sure to wire properly with correct signal name and polarity of terminals.
  - For the wiring materials for the E5ED-B, use stranded or solid copper wires with a cross-sectional area of 0.25 to 1.5 mm<sup>2</sup> (equivalent to AWG24 to AWG16). The stripping length is 10 mm if ferrules are used and 5 mm if ferrules are not used. Connect only one wire to each terminal.
  - Do not wire the terminals which are not used.
  - Allow as much space as possible between the controller and devices that generate a powerful high-frequency or surge. Separate the high-voltage or large-current power lines from other lines, and avoid parallel or common wiring with the power lines when you are wiring to the terminals.
  - Use the Digital Controller within the rated load and power supply.
  - Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
  - Make sure that the Digital Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
  - When using adaptive control, turn ON power for the load at the same time as or before supplying power to the Digital Controller. During tuning, ensure that the power for the load (e.g., heater) is ON. Otherwise, the correct tuning result cannot be calculated and optimal control will not be possible. Tuning is used in the following functions:
    - Adaptive control, automatic filter adjustment, and water-cooling output adjustment.
    - A switch or circuit breaker should be provided close to this unit. The switch or circuit breaker should be within easy reach of the operator, and must be marked as a disconnecting means for this unit.
  - Wipe off any dirt from the Digital Controller with a soft dry cloth. Never use thinners, benzene, alcohol, or any cleaners that contain these or other organic solvents. Deformation or discoloration may occur.
  - Design safety (control panel, etc.) considering the 2 seconds of delay that the controller's output to be set after power ON.
  - The output will turn OFF when you move to the Initial Setting Level. Take this into consideration when performing control.
  - The number of non-volatile memory write operations is limited. Therefore, use RAM write mode when frequently overwriting sub-data during non-volatile or other operations.
  - When disassembling the Digital Controller for disposal, use suitable tools.
    - Do not connect cables to both the front-panel Setup Tool port and the top-panel Setup Tool port at the same time. The Digital Controller may malfunction.
    - Do not exceed the communications distance that is given in the specifications and use the specified communications cable. Refer to the E5ED Digital Controllers User's Manual (Cat. No. H224) for the communications distance and cable specifications.
    - Do not turn the power supply to the Digital Controller ON or OFF while the USB-Serial Conversion Cable is connected.
    - Do not use the Temperature Controller when the front sheet is peeling.
  - Observe the following precautions when you wire the Digital Controller.
    - Do not wire anything to the release holes which are not used.
    - When you insert a flat-blade screwdriver into a release hole on the terminal block, do not tilt or twist the screwdriver. The terminal block may be damaged.
    - Insert a flat-blade screwdriver into the release holes at an angle. The terminal block may be damaged if you insert the screwdriver straight in.
    - Do not allow the flat-blade screwdriver to fall off while it is inserted into a release hole.
    - Do not bend a wire past its natural bending radius or pull on it with excessive force. Doing so may cause the wire to break.
    - Do not use crossover wiring except for the input power supply and communications.

Connections



Adjustment Level



Precautions for Correct Use

- Connecting Wires to Push-In Plus Terminal Block
  - Checking Connections: After the insertion, pull gently on the wire to make sure that it will not come off and the wire is securely fastened to the terminal block. If you use a ferrule with a conductor length of 10 mm, part of the conductor may be visible after the ferrule is inserted into the terminal block, but the product insulation distance will still be satisfied.
- Connecting Wires with Ferrules and Solid Wires
  - Insert the solid wire or ferrule straight into the terminal block until the end strikes the terminal block.
  - Use the following procedure to remove wires from the terminal block:
    - Hold a flat-blade screwdriver at an angle and insert it into the release hole.
    - Use the screwdriver still inserted into the release hole, remove the wire from the terminal block.
    - Remove the flat-blade screwdriver from the release hole.
- Connecting Stranded Wires
  - Use the following procedure to connect the wires to the terminal block:
    - Hold a flat-blade screwdriver at an angle and insert it into the release hole.
    - Use the screwdriver still inserted into the release hole, insert the wire into the terminal block until it strikes the terminal block.
    - Remove the flat-blade screwdriver from the release hole.
- Recommended Tools
  - Recommended Flat-blade Screwdriver: Use a flat-blade screwdriver to connect and remove wires.
  - Recommended Flat-blade Screwdriver: Use the flat-blade screwdriver on the right.

Specifications

Power supply voltage	100 to 240 VAC, 50/60 Hz or 24 VAC, 50/60 Hz / 24VDC
Operating voltage range	85 to 110% of the rated voltage
Power consumption	Option 000: 6.6 VA max. (100 to 240 VAC) 5.5 VA max. (24 VAC/2.3 V max. (24 VDC) 5.3 VA max. (100 to 240 VAC) 5.5 VA max. (24 VAC/3.2 V max. (24 VDC)
All other specifications:	Thermocouple: ±0.3% of indication value or ±1°C, whichever is greater ±1 digit max. Platinum resistance thermometer: ±0.2% of indication value or ±0.8°C, whichever is greater ±1 digit max. Analog input: ±0.2% FS ±1 digit max. Output current: approx. 7 mA per contact. ON: 1 kΩ max. OFF: 100 kΩ min. ON: residual voltage 1.5 V max. OFF: leakage current 0.1 mA max. Relay output: SPST-NO 250VAC, 5A (resistive load) Electrical life of relay: 100,000 operations Voltage output (for driving SSR): 12 VDC ±20%, 40 mA for one control output, 21 mA if there are two control outputs Linear current output: 4 to 20 mA DC, 0 to 20 mA DC Load: 500 Ω max. Relay output: SPST-NO 250 VAC, 5 A (resistive load) Electrical life of relay: 100,000 operations ON/OFF or 2-PID control Relay outputs: 250 VAC, 2 A (resistive load) Approx. 210 g (Digital Controller only) Front panel: IP66 Rear case: IP20, Terminal section: IP00 Overvoltage category II, pollution degree 2 per IEC61010-1 Non-volatile memory (Number of write operations: 1,000,000)
Indication accuracy (Ambient temperature: 23°C)	
Event input	
Contact input	
Non-contact input	
Control output 1	
Control output 2	
Control method	
Auxiliary outputs	
Transfer output	
Ambient temperature	
Ambient humidity	
Storage temperature	
Altitude	
Recommended fuse	
Weight	
Degree of protection	
Installation environment	
Memory protection	

Other functions

Refer to the E5ED Digital Controllers User's Manual (Cat. No. H224) for information on the Advanced Function Setting Level, Monitor/Setting Item Level, Manual Control Level, and other functions.

Refer to the E5ED Digital Controllers Communications Manual (Cat. No. H225) for information on communications.

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